# RockeTape<sup>™</sup> Heat Resistant Thermal Tape

**RT-AZ** Graphite

# **Product Description**

RT-AZ GR consists of a 165 micron (6.5 mil) AeroZero<sup>®</sup> polyimide aerogel film with a 50.8 micron (2 mil) external graphite film joined with a 25.4 micron (1 mil) adhesive. The adhesive is a high-performance engineering grade silicone pressure sensitive adhesive (PSA) with a release layer that is peeled off before application to a substrate. Potential substrates include stainless steel, aluminum, glass, carbon fiber, and polymer substrates such as polyimides, polyether ketones, polyurethanes, and polyesters. Typical use is thermal barrier/protection of parts in the Aerospace, Defense and Electronic industries.

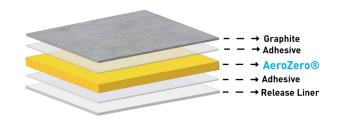
BLUESHIFT

# Application

Prior to peeling the release liner from the adhesive, ensure the substrate is clean and free of loose particles. Standard application temperature is 25 °C (77 °F) and the recommended set time for optimal adhesion is three days prior to testing. The minimum application temperature is 10 °C (50 °F) and minimum set time is 24 hours before performing any tests. Increasing temperature and dwell time may increase adhesion strength.

#### **Features**

- Ultra-thin thermal protection system (TPS)
- Excellent thermal insulator and heat spreader
- ◊ Lightweight
- Easy application with permanent bonding
- ◊ Flame retardant
- High heat resistance > 1000 °F (538 °C)



#### Uses

- ♦ Launch vehicle protection
- ♦ Supersonic munition and aircraft
- High performance race cars and boats

### **Standard Dimensions**

Standard Roll: 25 mm wide x 7.6 m long (1 in x 25 ft)

#### Storage

Recommended Storage Conditions:

- ♦ Temperature: below 25 °C (77 °F)
- ♦ Relative Humidity: below 50%





Lighten. Protect. Perform.

5 South Spencer Road Spencer, MA 01562 USA

+1 (888) 350 - 7586 www.blueshiftmaterials.com Please Recycle \*DISCLAIMER: Blueshift MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, COURSE OF PERFORMANCE, OR TRADE USAGE. All of the descriptive information, the typical performance data, and recommendations for the use of Blueshift products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by Blueshift. All purchasers of Blueshift products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased, and for performing any additional testing that may be necessary to support purchaser's intended use. No distributor, salesman, or representative of Blueshift is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above. Blueshift Logos, AeroZero and RockeTape are trademarks or registered trademarks of Blueshift Materials, Inc. In the United States and/or around the world. Copyright © 2023 Blueshift Materials, Inc. All rights reserved.



# **RockeTape™ Heat Resistant Thermal Tape**

RT-AZ Graphite Data

Physical and Mechanical Properties	Method	Value
Product Code		5020-1151-251
Thickness, µm (mil)	In-House Method	267 ± 38 (10.5 ± 1.5)
Tensile Strength, MPa (ksi)	ASTM D882-12	4.5 ± 0.5 (0.65 ± 0.07)
Young's Modulus, MPa (ksi)	ASTM D882-12	415 ± 40 (60 ± 5.8)
Tensile Elongation at Break, %	ASTM D882-12	4 ± 1
Density, g/cm <sup>3</sup>	In-House Method	0.70 ± 0.05
Thermal Properties	Method	Value
Thermal Conductivity (25 °C), W/m•K	ASTM C518-10	0.053 ± 0.005
Specific Heat Capacity (25 °C), J/g•°C	ASTM C1784-20	1.07 ± 0.05
IR Emissivity (Polyimide Surface)	ASTM E408-13	0.85
Thermomechanical Properties	Method	Value
Glass Transition Temp (AZ T <sub>g</sub> , DMA), °C (°F)	ASTM E1640-13	305 (580)
Decomposition Temp (10 wt% loss, TGA), °C (°F)	ASTM 2550-17	470 (878)
Additional Properties	Method	Value
Adhesive Strength:		
180 °peel/3 day-RT dwell time AZ film on 50.8 micron (2-mil) AI Foil (lb/in)	ASTM D3330	>300 (1.7)
UL Flammability Rating	UL94 VTM0	VTM-0

Data within this table are typical values for the graphite product family. Product Code # 5020-1151-251





**SROCKETAPE** 

Blueshift products are manufactured under a certified AS 9100D/ ISO 9001:2015 Quality Management System facility. See our website for more information on Blueshift products.

5 South Spencer Road Spencer, MA 01562 USA

+1 (888) 350 - 7586 www.blueshiftmaterials.com Please Recycle

\*DISCLAIMER: Blueshift MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, COURSE OF PERFORMANCE, OR TRADE USAGE. All of the descriptive information, the typical performance data, and recommendations for the use of Blueshift products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by Blueshift. All purchasers of Blueshift products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased, and for performing any additional testing that may be necessary to support purchaser's intended use. No distributor, salesman, or representative of Blueshift authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above. Blueshift, the Blueshift Logos, AeroZero and RockeTape are trademarks or registered trademarks of Blueshift Materials, Inc. in the United States and/or around the world. Copyright © 2023 Blueshift Materials, Inc. All rights reserved.